



RELIEF

WINDOWS

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RELIEF WINDOWS

Experience. Quality. Service.

Our mission is to offer quality products and top-rated services combined with years of experience, guaranteeing our customers' satisfaction before, during and after the sale.

About Relief

We proudly serve all of South Louisiana, Southern Mississippi and East Texas.

Our team is made up of the most skilled installers in their trade, and we promise the highest quality craftsmanship and service. Relief Windows is fully licensed and insured to protect you throughout your home improvement project, and we are an EPA-certified, registered home improvement contractor.



Don't just take our word for it...

We know remodeling can be tough, but we promise to make your project the best experience possible with an outcome that will far exceed your expectations. But don't just take our word for it; service awards, business and ethics awards, and rave reviews from past customers as well as our Better Business Bureau accreditation are proof that we are the best in the business.

Our Process

Expect nothing less than Relief.

Relief Windows is known for superb attention to detail, products that are built to last and service that is second to none.



Schedule a Free Consultation

We will come to you with options, samples and a price.



Industry-Leading Turnaround Times

From consultation to installation, our team delivers timely, quality service.



Made to Order

We will measure your space and send measurements directly to our American manufacturer for a perfect fit.



We Remove and Haul

After installation, we will be sure to clean the area and haul away any leftover debris.



Financing Available

We offer financing based on credit to all customers who desire its benefits.



Limited Lifetime Warranty

We guarantee your complete satisfaction for years to come.



100% Satisfaction Guaranteed

We guarantee to provide the highest quality service and craftsmanship around.



Lead-Safe Certified Firm

Our team is trained and certified by the US Environmental Protection Agency on the use of lead-safe practices.



Why Replace?

Custom, vinyl windows are not only built to last but can improve your home's energy efficiency and save money on energy costs. Our vinyl replacement windows are manufactured to the exact specifications of your home, promising the most secure fit and best performance. No more cold, drafty windows.



Energy
Efficient



Improved
Security



Noise
Reduction



Increased Home
Value

Our Windows

Durable and Stylish

Our replacement windows are easy to operate so you can open and close to enjoy a cool morning or securely lock in place to protect your home and family.

OUR WINDOWS

See page 12



EcoSafe 1100

- 6 Color Options
- Dual-Pane, Single-Strength Glass
- Limited Lifetime Warranty



See page 16



Dual Performance 2200

- 9 Color Options
- Double-Strength Glass
- Energy Efficient
- LEEP Glass
- Limited Lifetime Warranty



See page 20



Triple Coverage 3300

- 9 Color Options
- Better Sound Resistance
- Energy Efficient
- Lowest U-Factor Available
- Three Panes of Glass
- Limited Lifetime Warranty



See page 24



Impact Force 5500

- 9 Color Options
- Impact-Resistant Laminated Glass
- Warm-Edge Technology
- Energy-Efficient Low E/Argon
- Corrosion-Resistant Components
- High-Performance Glazing Compound
- Limited Lifetime Warranty



OUR WINDOWS

EcoSafe 1100

Don't spend a fortune.
Just make them think you did.

With a host of features and many incredible options, EcoSafe 1100 windows are proof that quality doesn't have to cost a fortune.

See page 31 for available features.

FEATURES

- 1** Frame profiles are chambered, **adding strength, rigidity and enhanced thermal performance.**
- 2** Dual-pane, $\frac{3}{4}$ " insulating glass can be ordered with optional Low E glass and an Argon gas fill to **help with energy efficiency.**
- 3** Insulating glass unit is set $\frac{1}{2}$ " into the sash to **keep edges warmer.**
- 4** Frames and sashes are welded at mitered corners **to create strong and rigid units.**
- 5** A sloped sill design **hinders water from pooling** during heavy rains.
- 6** Multiple weather-seals at various points around each sash **resist drafts.**
- 7** Closed-cell foam sill bulb **fight water infiltration.**



Easy-to-Open Sashes on Double-Hung Windows: Low-profile latches on the meeting rail release the sash to tilt in. This allows for interior and exterior cleaning to be done from the inside of your home.

OUR WINDOWS

EcoSafe 1100



At the point where the operable sashes meet, the interlocking design of the meeting rail or stile **secures sash tightly together**.



Low-profile composite cam lock blends into the overall window design.



A constant force balance system allows window sashes **to operate smoothly and easily**.



A spacer system with a U-channel design inside the insulated glass is **more efficient** than conventional box spacers.



Double-hung windows feature a vent latch for **partial ventilation**.



EcoSafe 1100 windows are more energy efficient when ordered with optional Low E glass and an Argon gas-filled insulating glass unit. Low E glass **helps keep homes warmer in winter and cooler in summer**.

OUR WINDOWS

Dual Performance 2200

You expect a lot from a window company. But then again, so do we.

Quality construction. That's what it's all about. It's why we're so confident that our Dual Performance 2200 windows represent some of the best thinking in the industry. Once you see them for yourself, we think you'll agree. Beautiful designs, dependable performance and unmistakable details.

See page 31 for available features.

FEATURES

- 1** Frame profiles feature internal divided chambers for **added rigidity and enhanced thermal performance.**
- 2** Double-strength insulating glass unit is $\frac{3}{4}$ " – the **optimal size for dependable energy efficiency.**
- 3** Glass edges are positioned $\frac{1}{2}$ " into the sash to **help maintain even temperatures.**
- 4** Frames and sashes are welded at mitered corners – the **strongest type of construction on the market.**
- 5** A sloped sill design **hinders water from pooling** during heavy rains.
- 6** Multiple weather-seals at various points around each sash **reduce drafts.**
- 7** Sash features a closed-cell foam barrier seal at the sill to **help block water penetration.**



Optional laminated glass is a difficult-to-penetrate layer between two panes of glass. Located on the interior side of the window, the laminated layer makes it very difficult for someone to force entry into your home through the window.



Adding the optional laminated glass to your Dual Performance 2200 windows not only helps keep out unwanted visitors but also helps reduce exterior noise.

OUR WINDOWS

Dual Performance 2200



The Intercept® spacer inside the insulating unit features a unique U-channel design that is **more efficient than box spacers**.



Double-hung windows feature a vent latch for **partial ventilation**.



At the point where the operable sashes meet, the interlocking design of the meeting rail or stile **secures sashes tightly together**.



A constant force balance system allows window sashes **to operate smoothly and easily**.



All Dual Performance 2200 windows help lower energy costs because they feature Low E glass and Argon gas inside the insulating glass unit. Low E glass helps keep homes warmer in winter and cooler in summer. Argon gas is a non-toxic gas that is heavier than air, which adds higher insulating values and increases efficiency.

OUR WINDOWS

Triple Coverage 3300

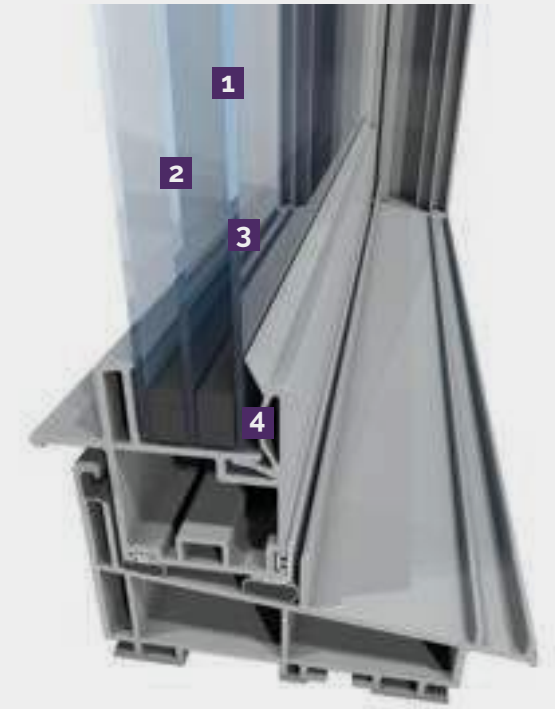
Just when you thought it couldn't get any better, it does.

At Relief Windows, we're proud that our windows represent some of the best thinking in the industry - especially when it comes to energy efficiency. Our Triple Coverage 3300 windows are some of the most advanced, most energy efficient replacement windows available.

See page 31 for available features.

FEATURES

- 1 Triple the strength** with three panes of double-strength glass.
- 2 Double the protection** with Low E coatings, a low emissivity coating that is applied to two glass surfaces.
- 3** The air space inside the insulating glass unit is the optimal size for **maximum efficiency**.
- 4** Pre-desiccated structural foam spacers separate each pane of glass, reducing conduction and **helping to maintain more even indoor temperatures**.



Triple-Pane

With rising heating and cooling costs coming in record numbers, homeowners have to make every dollar count. That is why our Triple Coverage 3300 windows are fully equipped with three panes of double-strength glass. This creates two separate air spaces for increased resistance to temperature transfer so you get the biggest bang for your buck.

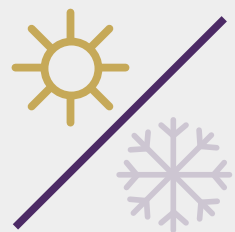


Noise Reduction

All of our Triple Coverage 3300 windows are complete with double-strength laminated glass that not only makes forced entry very difficult but also helps keep unwanted noise to a minimum.

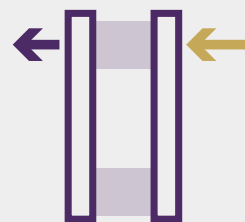
OUR WINDOWS

Triple Coverage 3300



Benefits of Low E Coatings

Low E glass helps maintain even temperatures inside the home in all climate conditions. Low E helps retain heated air inside the home in winter and colder climates. While in summer and warmer climates, Low E helps keep warm air out and cool, air-conditioned air inside the home.



Our Intercept Spacer System

Because our spacer system is made of flexible foam, as the glass expands and contracts, the spacer flexes and the airtight seal remains intact. In addition, the foam is far less conductive than metal and dramatically reduces temperature transference.



Optimal Air Space

The air space inside the insulating glass unit is the optimal size for maximum efficiency.

OUR WINDOWS

Impact Force 5500

Impact by design.

When it comes to impact-resistant windows and doors for coastal areas, the frame system, laminated glass and sealant must work together to resist the catastrophic forces applied during severe weather.

See page 31 for available features.

FEATURES

- 1** Heavy-duty 3¼" frame
- 2** 1" thick glass unit made of dual-pane, impact-resistant, laminated glass
- 3** Precision-mitered, fusion-welded frames and sash
- 4** Architecturally-beveled vinyl profiles
- 5** Strong, thick-walled vinyl profiles

ADDITIONAL FEATURES

- Strategically reinforced vinyl extrusions
- Sealed, multi-hollow chambers
- Standard, energy-efficient Low E/Argon
- Corrosion-resistant components
- High-performance glazing compound



Importance of Laminated Glass

During a storm, if a building is breached through a broken window, wind may enter the structure and cause an increase in air pressure. This vacuum effect could lift the roof and collapse the walls. Laminated glass helps to preserve the building envelope, keeping the wind and other elements outside.



OUR WINDOWS

Impact Force 5500



Impact-Resistant Laminated Glass

When it comes to impact-resistant windows for coastal areas, the frame system, laminated glass and sealant must work together to resist the catastrophic forces applied during severe weather. These windows do just that. Similar to glass used in car windshields and aircraft, the insulating glass features an impact-resistant plastic interlayer bonded between two pieces of glass under heat and pressure. If the glass pane is broken, the interlayer remains adhered to the glass fragments and resists penetration, protecting against flying debris.

In addition, laminated glass guards against forced entry – resisting repeated impacts from hammers, bricks or similar weapons. Laminated glass also helps reduce outside noise from entering the home and filters out 99% of the sun's most damaging rays that fade carpets and draperies.



Warm-Edge Technology

The performance of the spacer in the insulating glass is critical to the efficiency of your window as well as its longevity. Our innovative U-channel spacer design creates a powerful thermal barrier, reducing heat loss conducted through the window, and more effectively retains the insulating Argon gas critical to the window's thermal performance. Because this spacer system helps keep the window glass and its edges warmer, it in turn helps lower energy bills and keep your home more comfortable.



When strength meets sleek design

Designed for volatile coastal areas, this impact-resistant product line can withstand hurricane-force winds and impacts from flying debris. It also meets stringent coastal building codes.

OUR WINDOWS

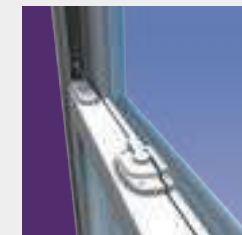
Impact Force 5500



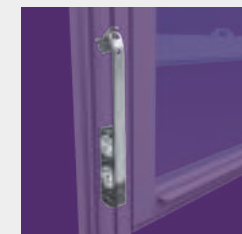
Central to the design of the Impact Force 5500 Double Hung is a unique, **high-performance tilt latch**. In the locked position, the rugged latch integrates deep within the wall studs and window sash reinforcement.



The sill dam height is $2\frac{11}{16}$ " to further **reduce water penetration**.



Two marine-grade, corrosion-resistant cam locks come standard on Impact Force 5500 windows and are available in complementing colors for all interior color options.



Operable sash moves easily on tightly-wound coil springs that will **never need adjustment**.

All Impact Force 5500 windows help lower energy costs because they feature Low E glass and Argon gas inside the insulating glass unit. Low E glass helps keep homes warmer in winter and cooler in summer. Argon gas is a non-toxic gas that is heavier than air, which adds higher insulating values and increases efficiency.



Service for a Lifetime

Relief Windows is proud to offer a limited lifetime warranty on all our products. We guarantee your complete satisfaction for years to come.

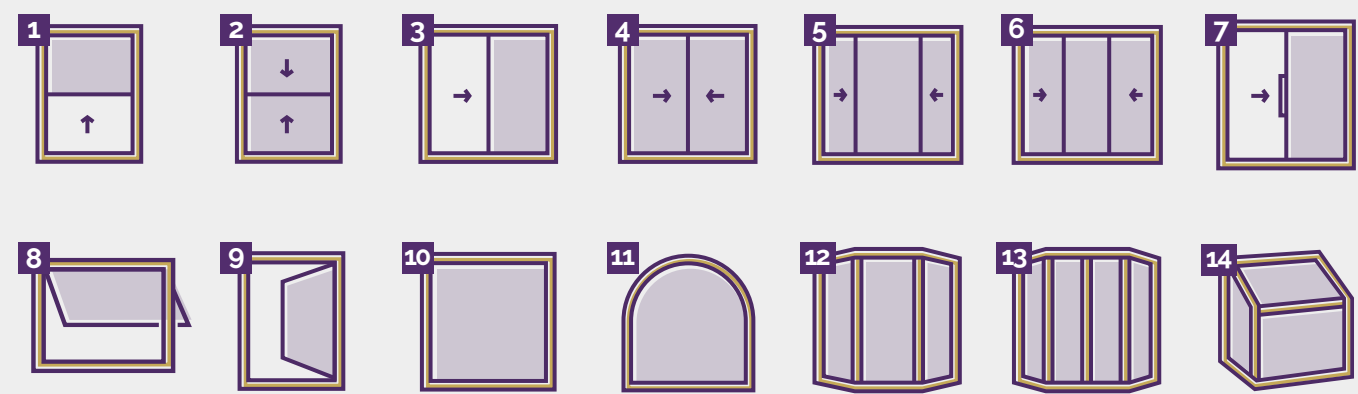
Window Features

Top-quality products matched with top-quality service

We offer multiple grid patterns, colors and glass types to find the perfect combination, making your home even more beautiful than before!

WINDOW FEATURES

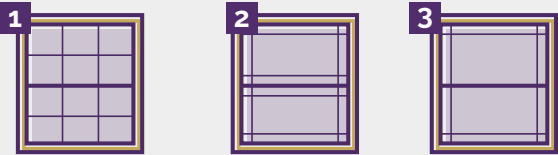
Window Styles



	Window Styles	1100	2200	3300	5500
1	Single Hung	✓			
2	Double Hung	✓	✓	✓	✓
3	Single Slider		✓	✓	
4	Double Slider	✓	✓	✓	✓
5	3-Lite End Vent (1/4 - 1/2 - 1/4)	✓	✓	✓	✓
6	3-Lite End Vent (1/3 - 1/3 - 1/3)	✓	✓	✓	✓
7	Patio Door	✓	✓	✓	✓
8	Awning	✓	✓	✓	✓
9	Casement	✓	✓	✓	✓
10	Picture	✓	✓	✓	✓
11	Geometric	✓	✓	✓	✓
12	Bay Window	✓	✓	✓	
13	Bow Window	✓	✓	✓	
14	Garden Window		✓		

WINDOW FEATURES

Grid Options



For a classic look, simulated divided lite (SDL) grids are available. SDL grids are placed on the outside of the glass surface and are available in all exterior colors and interior surfaces.

	Interior Grid Patterns	1100	2200	3300	5500
1	Colonial	✓	✓	✓	✓
2	Prairie	✓	✓	✓	
3	Perimeter	✓	✓	✓	✓

	Simulated Divided Lite Grids	1100	2200	3300	5500
	Interior SDL Grids		✓		
	Exterior SDL Grids		✓		

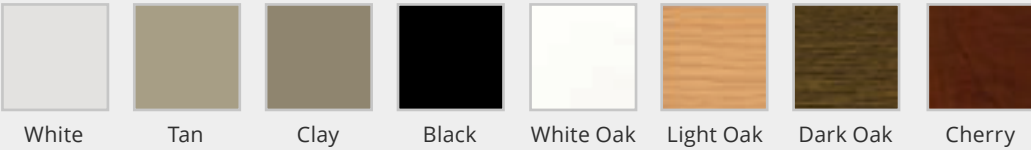
Screen Options

Screen Options	1100	2200	3300	5500
Extruded Half Fiberglass (Standard)	✓	✓	✓	✓
Extruded Full Fiberglass	✓	✓	✓	✓
Half Aluminum	✓	✓	✓	✓
Full Aluminum	✓	✓	✓	✓

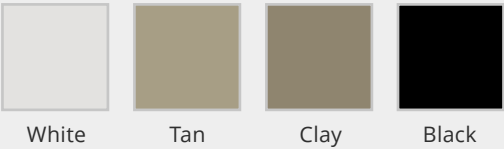
WINDOW FEATURES

Color Options

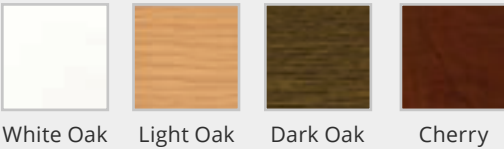
1 INTERIOR GRID COLORS & WOOD GRAINS



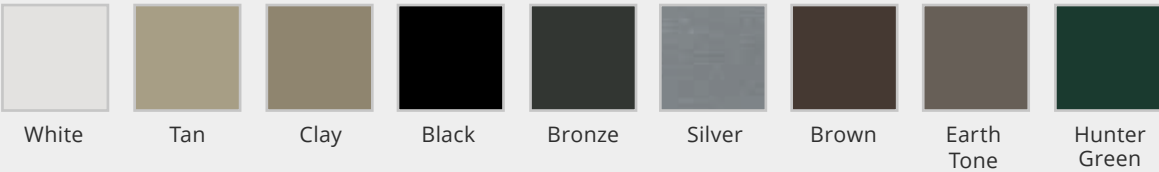
2 INTERIOR VINYL COLORS



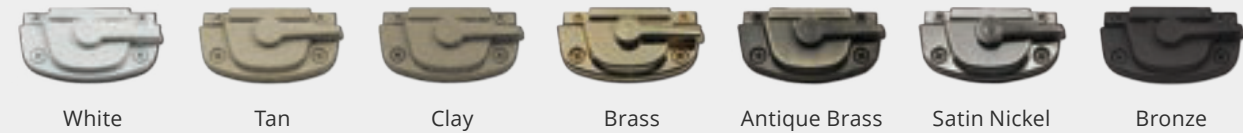
INTERIOR WOOD GRAINS



3 EXTERIOR VINYL COLORS



4 CAM LOCK COLORS



1	Interior Grid Colors & Wood Grains	1100	2200	3300	5500
	White	✓	✓	✓	✓
	Tan	✓	✓	✓	✓
	Clay	✓	✓	✓	✓
	Black		✓	✓	✓
	White Oak		✓	✓	✓
	Light Oak		✓	✓	✓
	Dark Oak		✓	✓	✓
	Cherry		✓	✓	✓

2	Interior Vinyl Colors & Wood Grains	1100	2200	3300	5500
	White	✓	✓	✓	✓
	Tan	✓	✓	✓	✓
	Clay	✓	✓	✓	✓
	Black		✓	✓	✓
	White Oak		✓	✓	✓
	Light Oak		✓	✓	✓
	Dark Oak		✓	✓	✓
	Cherry		✓	✓	✓

3	Exterior Vinyl Colors	1100	2200	3300	5500
	White	✓	✓	✓	✓
	Tan	✓	✓	✓	✓
	Clay	✓	✓	✓	✓
	Black	✓	✓	✓	✓
	Bronze	✓	✓	✓	✓
	Silver		✓	✓	✓
	Brown	✓	✓	✓	✓
	Earth Tone		✓	✓	✓
	Hunter Green		✓	✓	✓

4	Cam Lock Colors	1100	2200	3300	5500
	White	✓	✓	✓	✓
	Tan	✓	✓	✓	✓
	Clay	✓	✓	✓	✓
	Brass		✓	✓	✓
	Antique Brass		✓	✓	✓
	Satin Nickel		✓	✓	✓
	Bronze		✓	✓	✓

Glass Options



Glass Styles	1100	2200	3300	5500
Obscure	✓	✓	✓	✓
Tinted Gray	✓	✓	✓	✓
Tinted Bronze	✓	✓	✓	✓
Rain Glass	✓	✓		

Glass Strengths	1100	2200	3300	5500
Single	✓			
Double		✓	✓	✓

Glass Additions	1100	2200	3300	5500
Double Strength	✓			
LEEP Glass/Double Low E (Triple Pane)		✓	✓	✓
Tempered Glass	✓	✓	✓	✓
Low E/Argon	✓	✓	✓	✓
Triple Glazed			✓	
Laminated		✓		✓



WINDOW FEATURES

Window Series Overview

ECOSAFE 1100

Standard Features	
Frame Type	Replacement (no nailing fin)
Exterior Frame Design	Contoured
Frame Construction	Welded
Sash Construction	Welded
Jamb Thickness	3¼"
Vinyl Profile	Chambered
Vinyl Color	White
Sill Design	Sloped
Spacer System	Intercept®
Insulating Glass Unit	¾"
Glass	Low E/Argon
Glass Strength	Single
Weather Seals	Finseal and Sill Bulb Barrier
Sash Operation	Constant Force Balance System
Meeting Rail	Interlocking
Cam Lock	Dual: Units > 23 ⅛" Tip-to-Tip
Screen	Extruded Fiberglass Half Screen
Lift Rail	Extruded
Vent Latch	Single
Optional Features	
Vinyl Color	White, Tan or Clay
Factory-Applied Exterior Colors	Black, Brown or Bronze
Screen	Extruded Full Fiberglass, Full or Half Aluminum
Glass	Double Strength, Tempered
Decorative Glass	Tinted Bronze, Tinted Gray, Obscure, Rain
Internal Grids: Colonial, Prairie or Perimeter	White, Tan, Clay

DUAL PERFORMANCE 2200

Standard Features	
Frame Type	Replacement (no nailing fin or J-channel)
Exterior Frame Design	Beveled
Frame Construction	Welded
Sash Construction	Welded
Jamb Thickness	3¼"
Vinyl Profile	Chambered
Vinyl Color	White
Sill Design	Sloped
Spacer System	Intercept®
Insulating Glass Unit	¾"
Glass Type	Low E/Argon
Glass Strength	Double
Weather Seals	Finseal and Sill Bulb Barrier
Sash Operation	Constant Force Balance System
Meeting Rail	Interlocking Meeting Rail
Cam Lock	Single: Units < 23 ⅛" Tip-to-Tip; Double: Units > 23 ⅛" Tip-to-Tip
Screen	Extruded Fiberglass Half
Lift Rail	Integral
Vent Latch	Dual
Optional Features	
Vinyl Color	White, Tan or Clay
Factory-Applied Exterior Colors	Black, Silver, Hunter Green, Earth Tone, Brown, Bronze
Wood Grain Interiors	White Oak (Tan or Clay exterior only), Light Oak, Dark Oak, Cherry
Screen	Full Fiberglass Extruded, Aluminum Half or Full Screen
Glass	LEEP, Tempered, Laminated
Decorative Glass	Tinted Bronze, Tinted Gray, Obscure, Rain
Internal Grids: Colonial, Prairie or Perimeter	White, Tan, Clay, Black, Wood Grains (interior only)
SDL Grids: Colonial, Prairie or Perimeter	White, Tan, Clay, Black, Wood Grains (interior only)
Decorative Hardware	Satin Nickel, Brass, Antique Brass, Bronze

TRIPLE COVERAGE 3300

Standard Features	
Frame Type	Replacement (no nailing fin or J-channel)
Exterior Frame Design	Beveled
Frame Construction	Welded
Sash Construction	Welded
Jamb Thickness	3¼"
Vinyl Profile	Chambered
Vinyl Color	White
Sill Design	Sloped
Spacer System	Intercept®
Insulating Glass Unit	1"
Glass Type	Triple Glazed
Glass Strength	Double
Weather Seals	Finseal and Sill Bulb Barrier
Sash Operation	Constant Force Balance System
Meeting Rail	Interlocking Meeting Rail
Cam Lock	Single: Units < 23 1⁄16" Tip-to-Tip; Double: Units > 23 1⁄16" Tip-to-Tip
Screen	Extruded Fiberglass Half
Lift Rail	Integral
Vent Latch	Dual
Optional Features	
Vinyl Color	White, Tan or Clay
Factory-Applied Exterior Colors	Black, Silver, Hunter Green, Earth Tone, Brown, Bronze
Wood Grain Interiors	White Oak (Tan or Clay exterior only), Light Oak, Dark Oak, Cherry
Screen	Full Fiberglass Extruded, Aluminum Half or Full Screen
Glass	Low E Clear, Double Low E, Tempered
Decorative Glass	Tinted Bronze, Tinted Gray, Obscure
Internal Grids: Colonial, Prairie or Perimeter	White, Tan, Clay, Black, Wood Grains (interior only)
Decorative Hardware	Satin Nickel, Brass, Antique Brass, Bronze

IMPACT FORCE 5500

Standard Features	
Frame Type	Impact Replacement (no nailing fin or J-channel)
Exterior Frame Design	Beveled
Frame Construction	Welded
Sash Construction	Welded
Jamb Thickness	3¼"
Vinyl Profile	Chambered
Vinyl Color	White
Sill Design	Sloped
Spacer System	Intercept®
Insulating Glass Unit	1" Impact Laminated Insulating Glass
Glass Type	Low E/Argon
Glass Strength	Double
Weather Seals	Finseal and Sill Bulb Barrier
Sash Operation	¾" Constant Force Balance System
Meeting Rail	Interlocking Meeting Rail
Cam Lock	Dual
Screen	Extruded Fiberglass Half
Lift Rail	Extruded
Optional Features	
Vinyl Colors	Tan or Clay
Factory-Applied Exterior Colors	Black, Silver, Hunter Green, Earth Tone, Brown, Bronze
Wood Grain Interiors	White Oak (Tan or Clay exterior only), Light Oak, Dark Oak, Cherry
Screen	Full Fiberglass Extruded, Aluminum Half or Full Screen
Glass	Low E Clear, LEEP, Tempered
Decorative Glass	Tinted Bronze, Tinted Gray, Obscure
Internal Grids: Colonial or Perimeter	White, Tan, Clay, Black, Wood Grains (interior only)
Decorative Hardware	Satin Nickel, Brass, Antique Brass, Bronze

For more information or questions about product features, please contact us at 225-288-8138.

Contact Us

Relief Windows is known for superb attention to detail, products that are built to last and service that is second to none. Contact us today for our years of experience, our top-notch quality and A+ service.

ReliefWindows.com





[ReliefWindows.com](https://www.ReliefWindows.com)